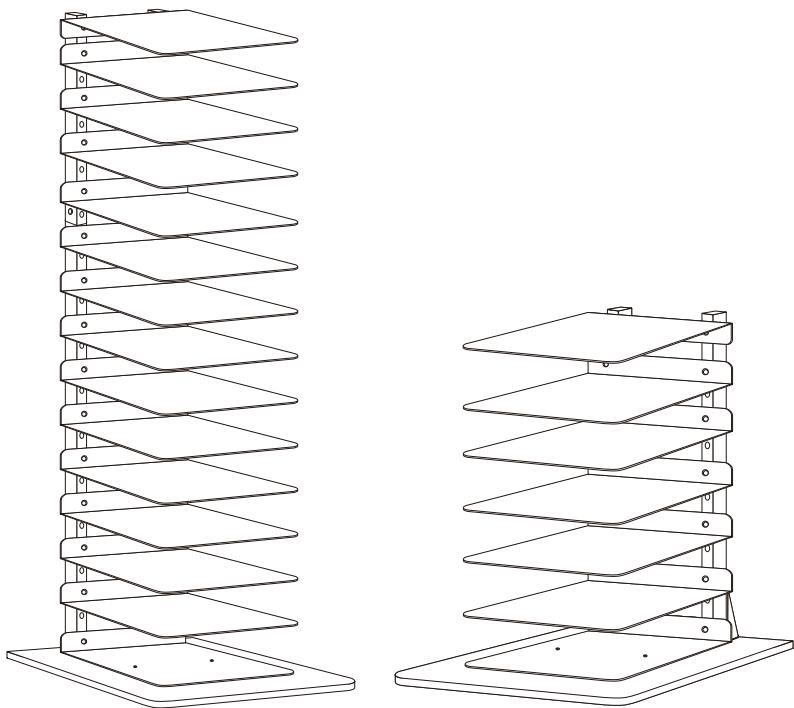


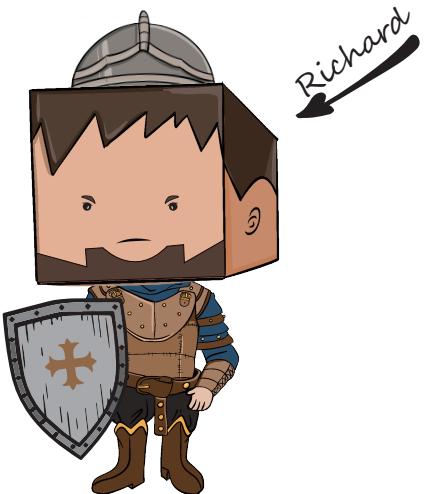


GAME PILLAR



INSTRUCTION MANUAL

NOBLE MAJESTY!



You've been waiting a while for your Project Kingwood table to arrive thank you for your patience,
Noble One!

Today is a glorious day! Project Ironside stands ready to serve you in every future gaming session - it just needs a little assembly first...but we're here to help!

Our deepest thanks to every gracious Majesty who has supported and pre-ordered! Over the years, you've helped us take BoxKing Gaming from a flicker of imagination to a small but stalwart gaming company: from project Ironside BoxThrone board game shelves, and LAX RAX, and now Project Kingwood - and many more in the future!

Feel free to tag us on Instagram, YouTube or Facebook once you've built your table! We'll share, retweet, or reply to your post!

Instagram: @BoxKing Gaming

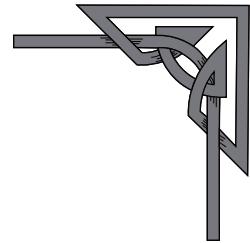
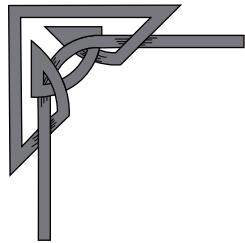
YouTube: @BoxKing Gaming

Facebook: www.facebook.com/BoxKingGaming

You can also see other curious creations at
www.boxkinggaming.com

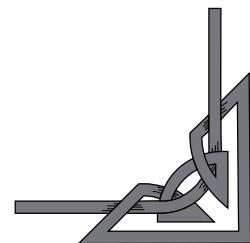
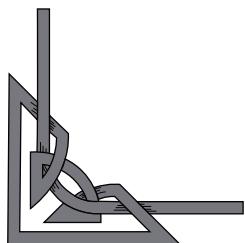
Onwards, your Majesty - your table awaits!
Humbly yours,
Dan Blacklock and the team at BoxKing Gaming

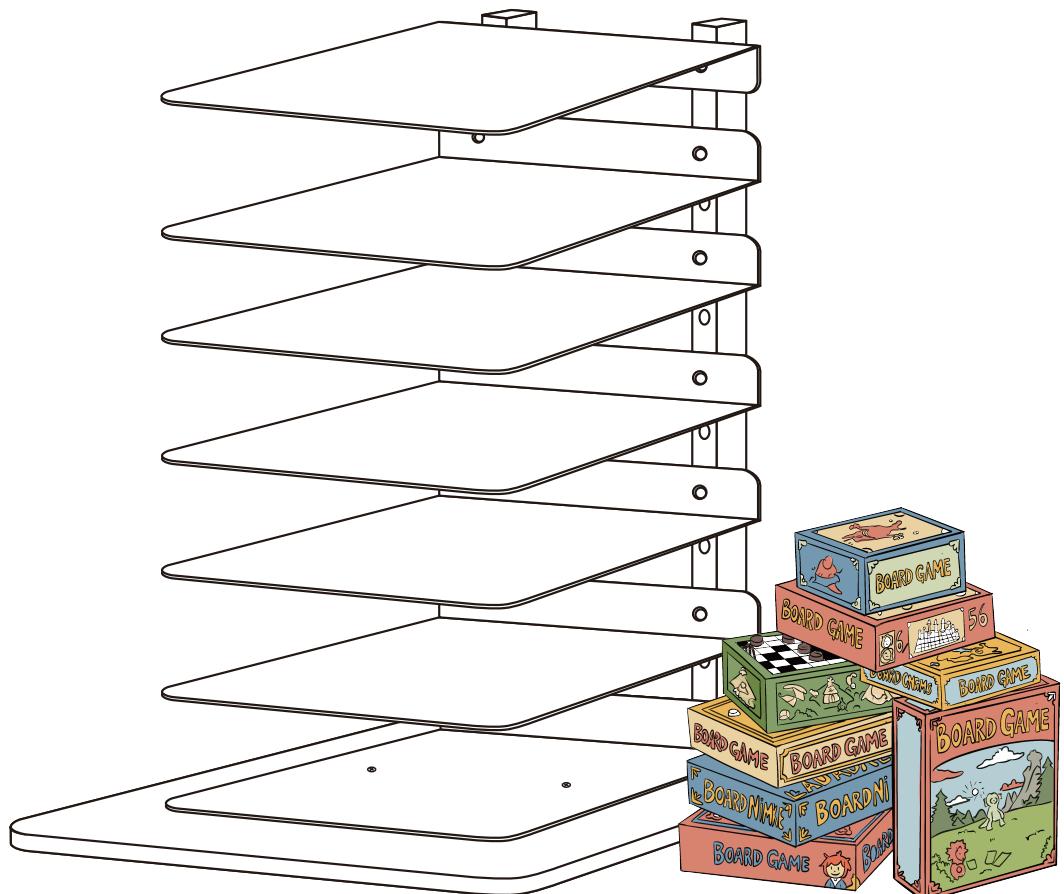




- After unboxing, please check that all screws, brackets, and accessories are complete to avoid missing parts.
- Please follow the instructions carefully. Do not overtighten or forcibly bend metal components to prevent scratches or deformation.
- Place the shelf on a flat, dry surface, avoiding damp (e.g., bathrooms) or high-temperature areas (e.g., near radiators).
- Check every 3 months for loose screws or frame deformation, and tighten or replace them as needed.
- Each shelf layer has a maximum load capacity of 8kg. For game boxes exceeding 8kg, please place them on the lower tiers (1st and 2nd levels). Other tiers should not hold game boxes over 8kg each.
- If the surface gets wet, wipe it dry immediately with a cloth. Do not use steel wool or acidic cleaners to prevent rust or paint damage.
- Avoid placing flammable or explosive items on the shelf.
- Do not allow children to climb on the shelf.
- After building your GamePillar, for your safety, please anchor it to the wall using the included wall anchor kit.
- If you have any questions or comments, please email us at support@boxkinggaming.com

TIPS: Proper use will extend the product's lifespan. Thank you for your purchase!



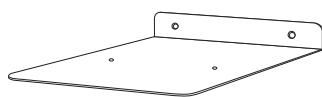
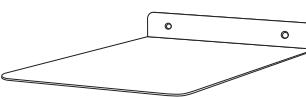
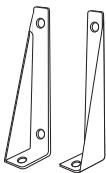
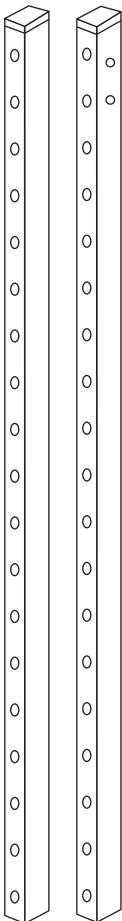
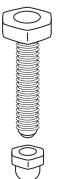
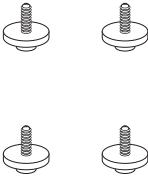
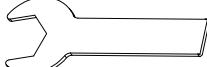
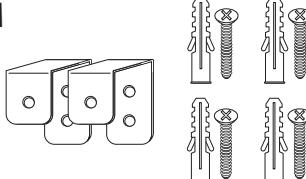


Single-layer Version Assembly



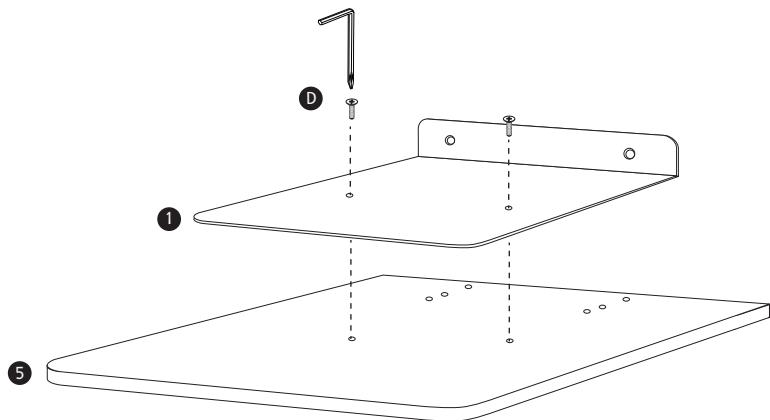
Step 1: Prepare the Components

Required components:

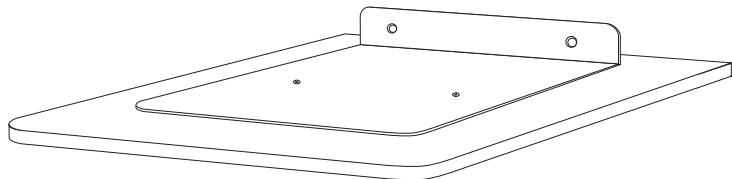
1  Base Tray ×1	2  Shelf Tray ×6	3  Reinforcing Triangle Bracket ×2	4  Vertical Posts ×2
5  Base Plate ×1	A  M8*10 ×4	B  M6*50 ×14	
C  M6*10 ×2	D  M4*8 ×2	E  Adjustable Feet ×4	
 4 Internal Hex Wrench ×1 Z-shaped wrench ×1		H  wall anchor kit ×2 Expansion Bolt ×4	

Step 2: Secure the Base Tray

- Place the No.1 Base Tray above No.5 the Base Plate, aligning all the screw holes.

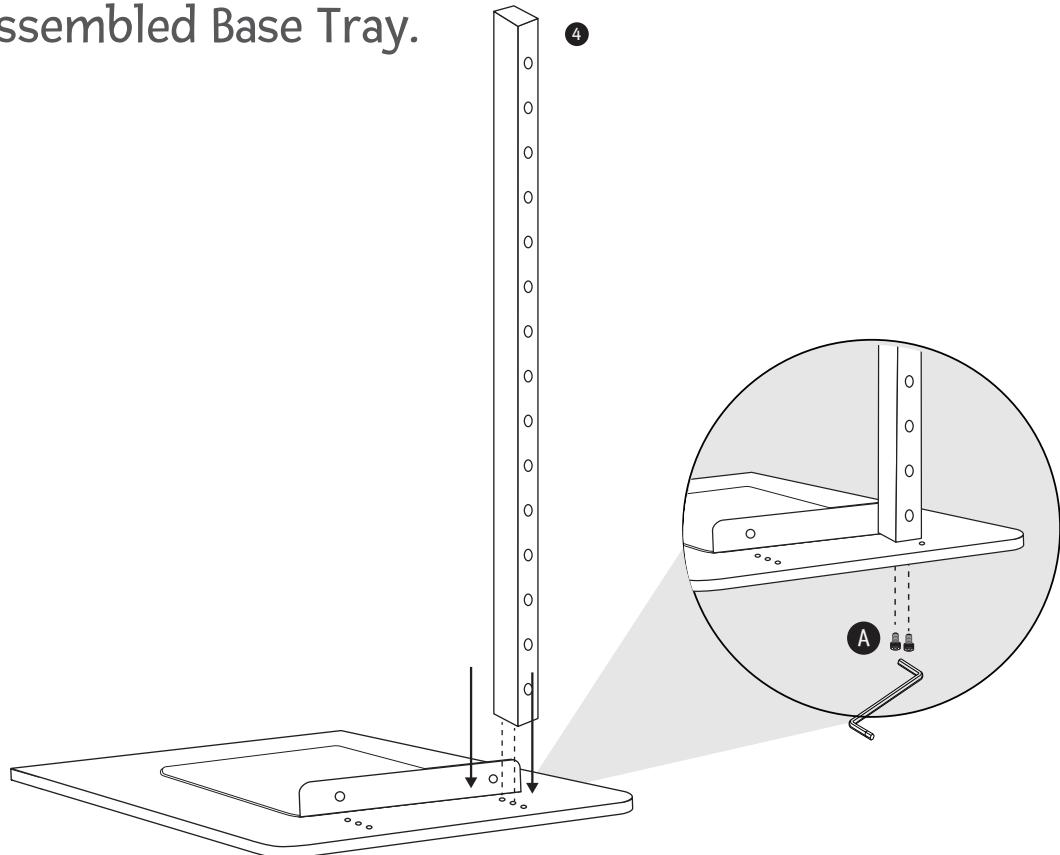


- Use the Wrench and NO.D M4*8 to secure the No.1 Base Tray onto the NO.5 Base Plate.
- It is recommended to start tightening from one side, then proceed to the others to ensure firm and even attachment.

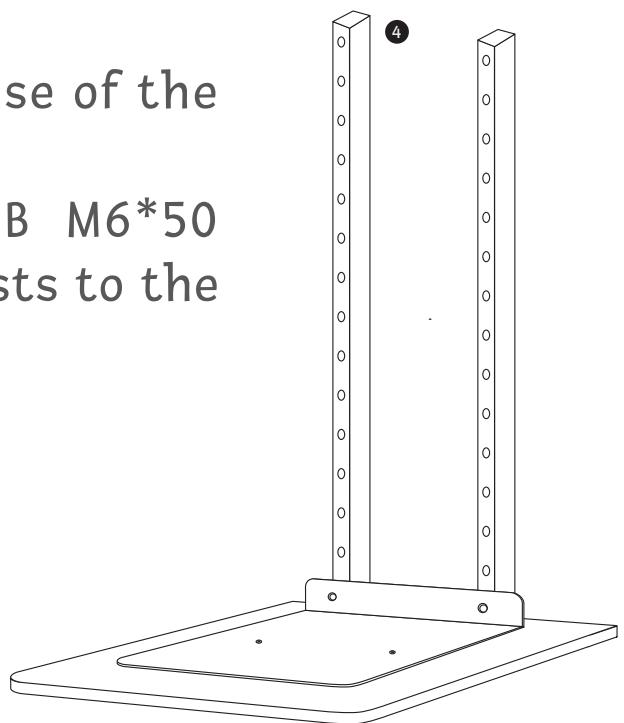


Step 3: Install the Vertical Posts

- Insert NO.4 Vertical Posts into the designated mounting holes on the assembled Base Tray.

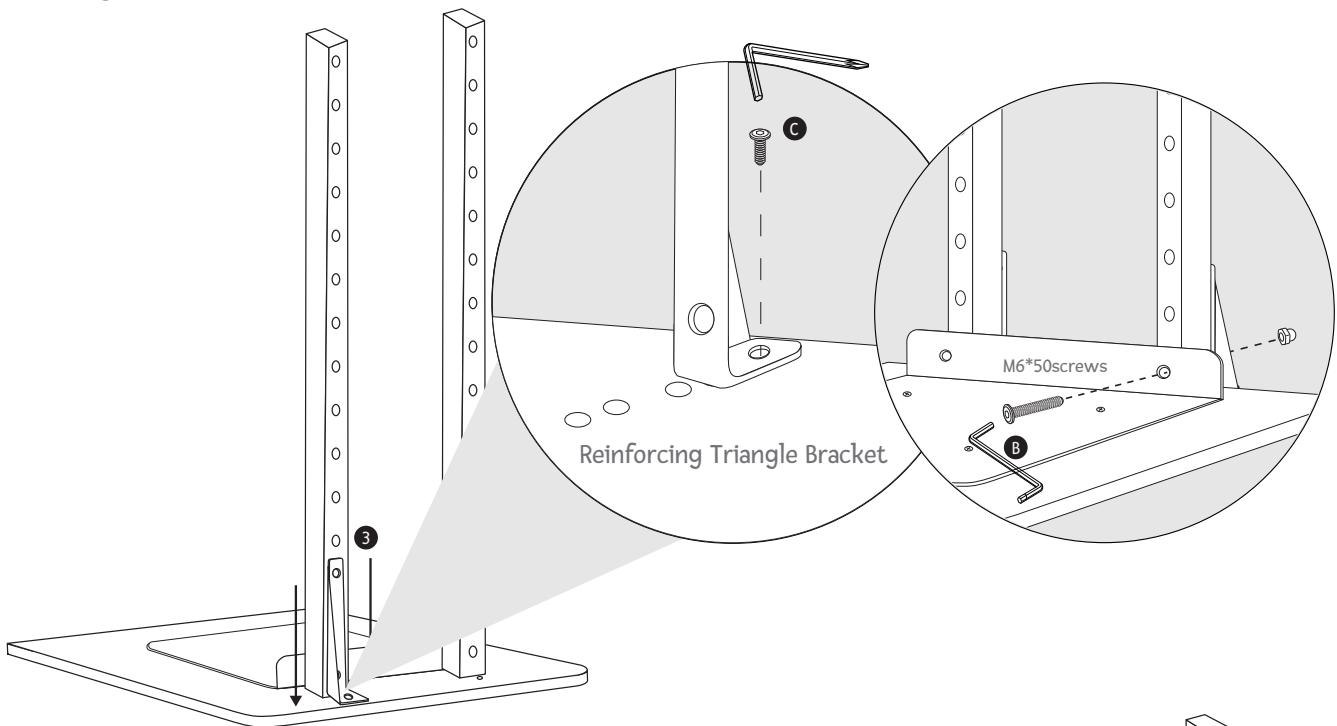


- Align the screw holes at the base of the posts with those on the tray.
- Use Z-shaped wrench and NO. B M6*50 screw to securely attach the posts to the tray.

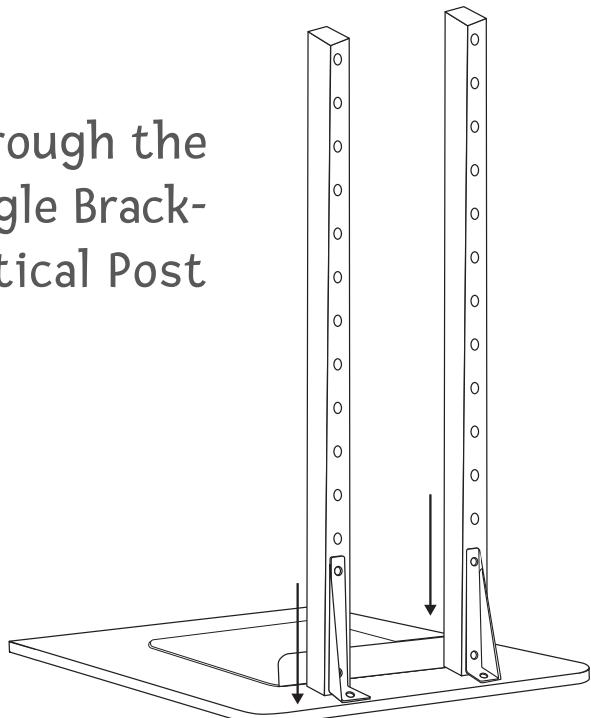


Step 4: Assembly Instructions

- Place the NO. 3 Reinforcing triangle bracket against the post and align holes with the tray and base. Tighten NO. C M6*50 screws.

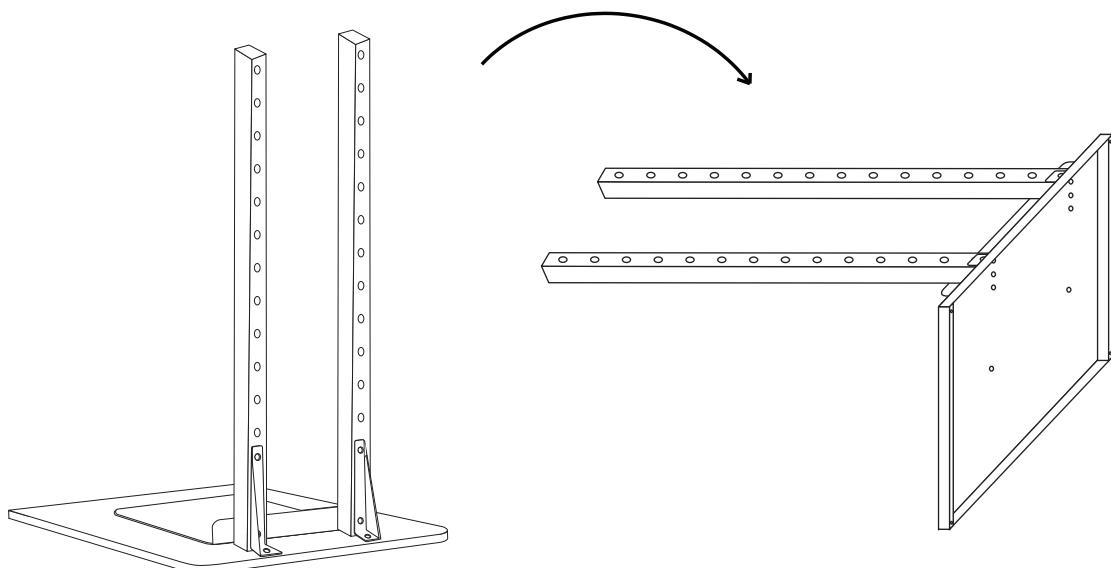


- Insert NO. B M6*50 screw through the holes of the Reinforcing Triangle Bracket, passing through the Vertical Post and Base Tray.

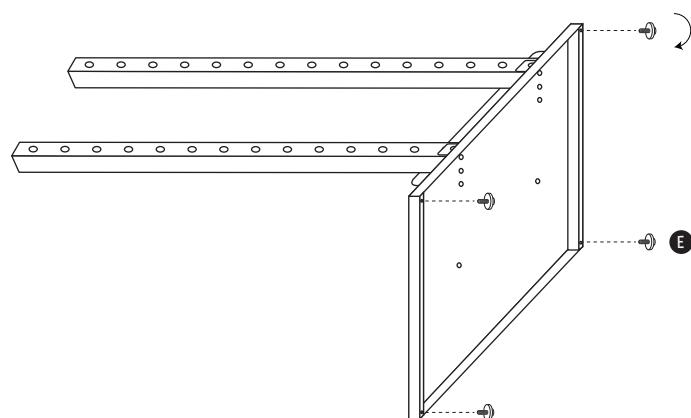


Step 5: Install the Cross Beams

- Carefully flip the assembled base structure (including vertical posts and triangle brackets) to the right side, positioning the posts horizontally.

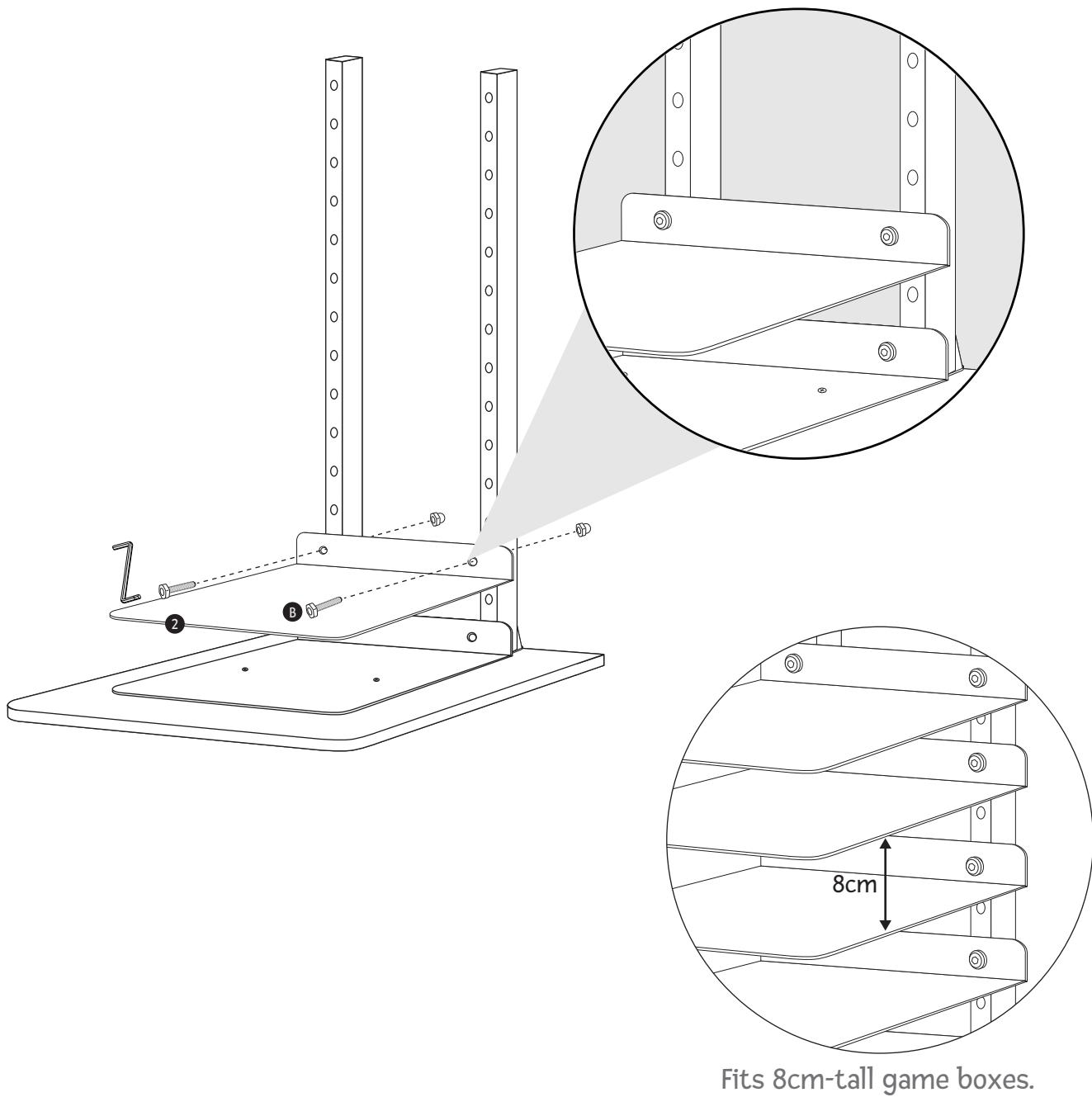


- Screw in the four NO.E adjustable feet at the corners. Flip the unit back upright.



Step 6: Secure the Upper Tray

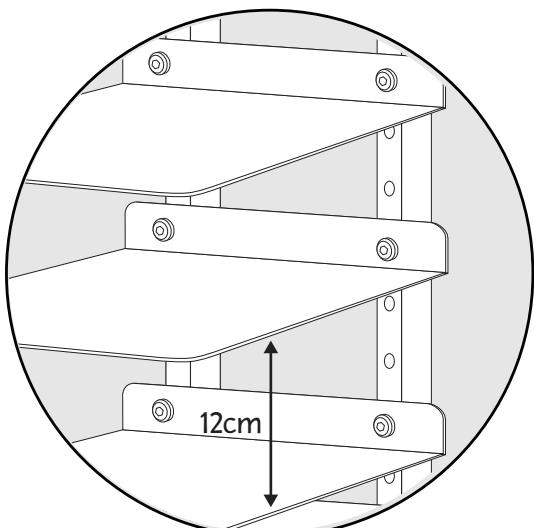
- Mount the remaining shelf tray onto the post according to your game box height. Install the final tray upside down for the top support. (Hole spacing: 4cm)



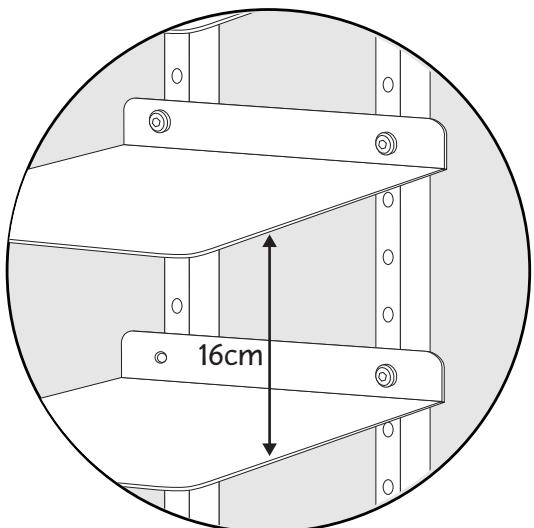
Fits 8cm-tall game boxes.

Step 7: Assemble Remaining Trays Sequentially

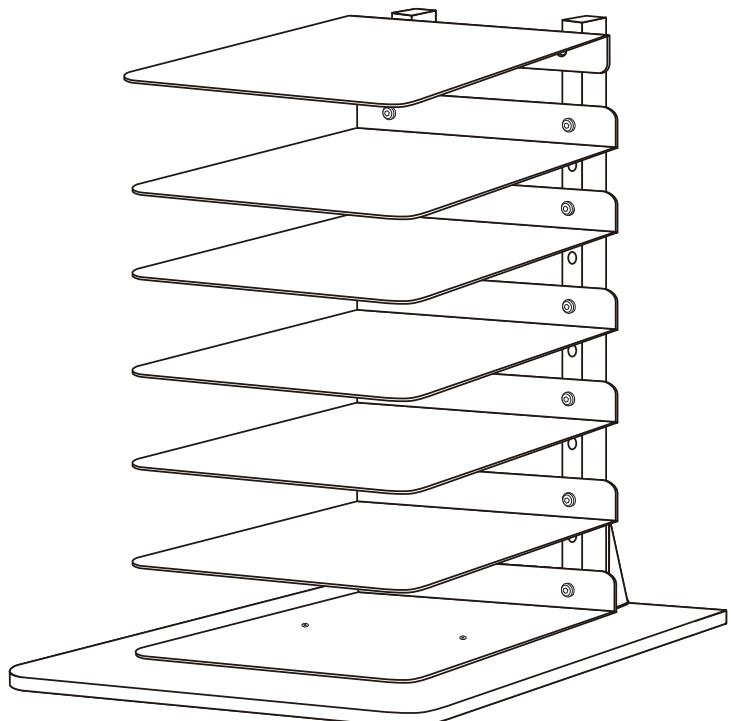
- Following the same procedure as before, use the NO. B M6×50 screws and Wrench to attach the remaining trays one by one onto the vertical posts.



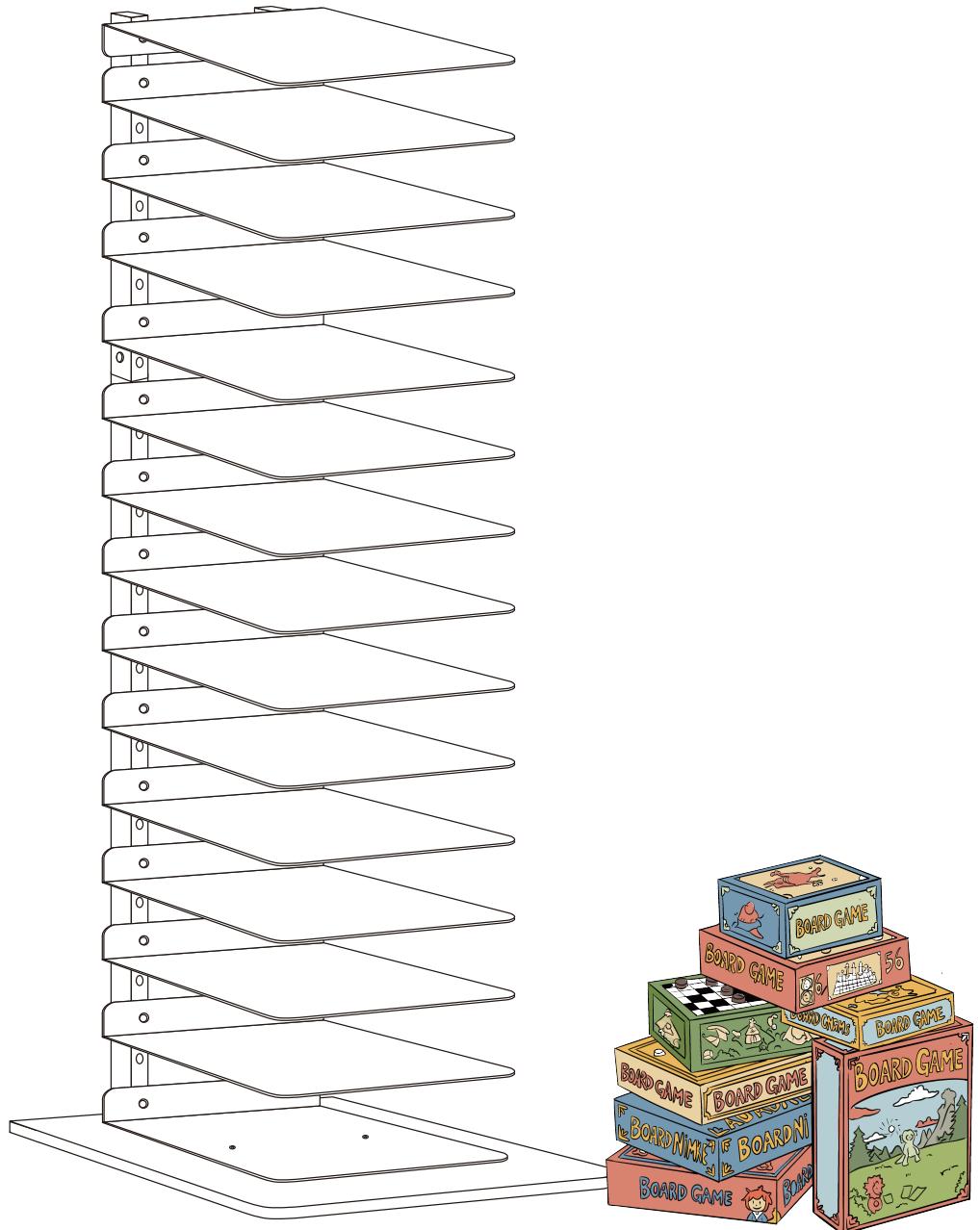
Fits 12cm-tall game boxes.



Fits 16cm-tall game boxes.



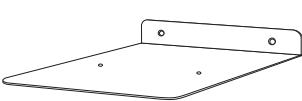
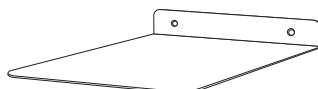
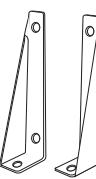
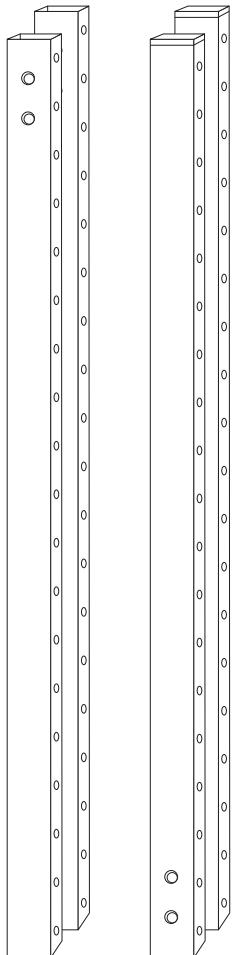
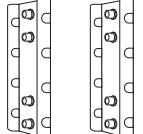
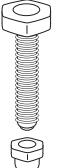
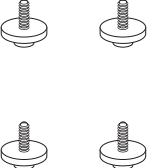
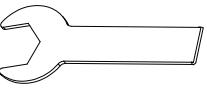
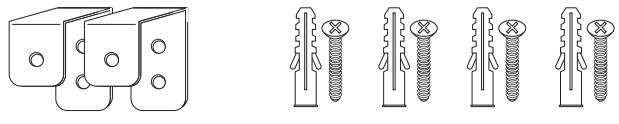
- For optimal stability, please store larger game cases on the lower shelves.



Double-layer Version Assembly

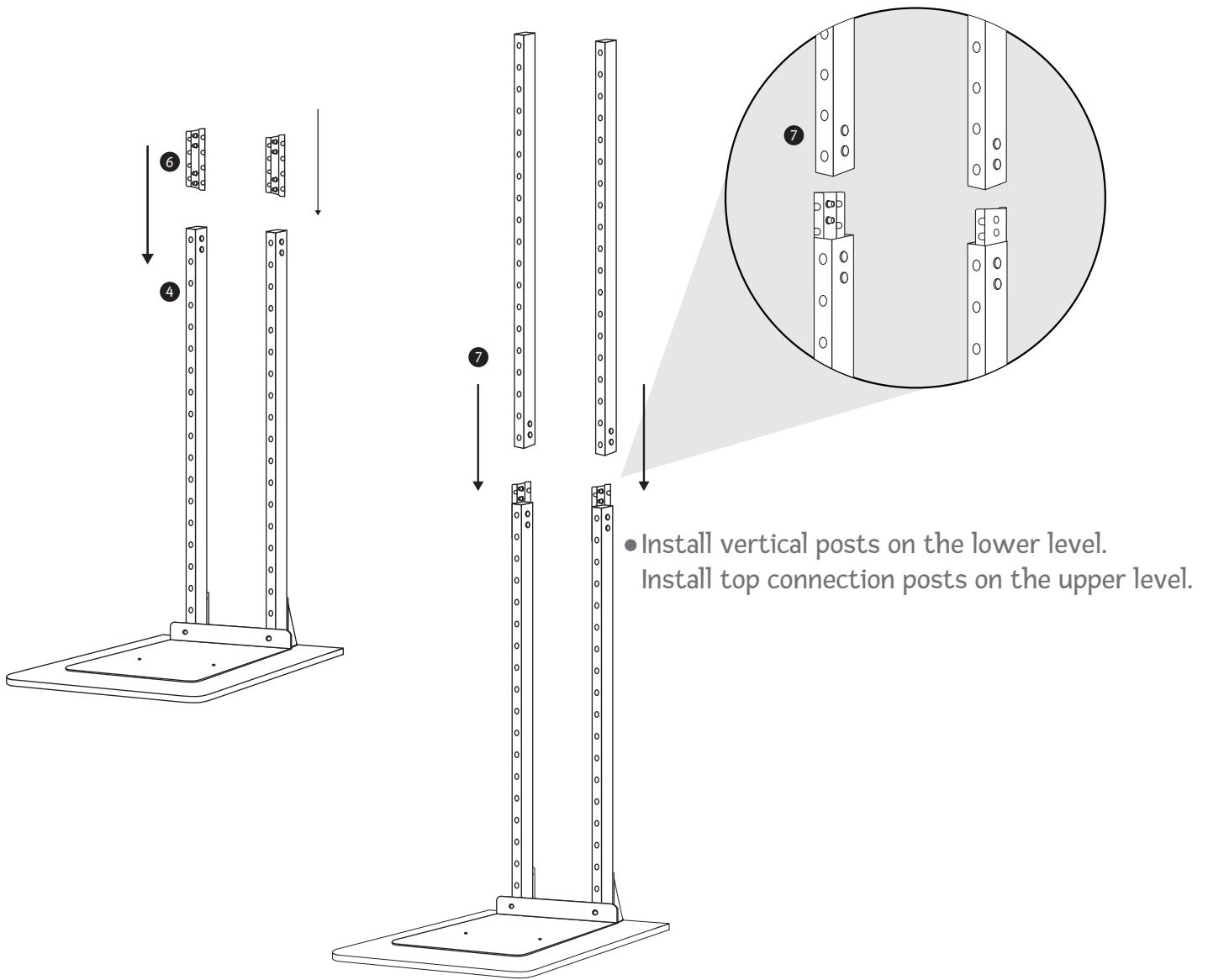


Step 1: Prepare the Components

1  Base Tray ×1	2  Shelf Tray ×14	3  Reinforcing Triangle Bracket ×2	4/7  Vertical Posts ×2
5  Base Plate ×1	6  Connector plates ×2	A  M8*10 ×4	
B  M6*50 ×30	C  M6*10 ×10	D  M4*8 ×2	
E  Adjustable Feet ×4		4Internal Hex Wrench ×1 Z-shaped wrench ×1 	
 x1	H  wall anchor kit ×2 Expansion Bolt ×4		Vertical Posts ×2 Top Connection Post ×2

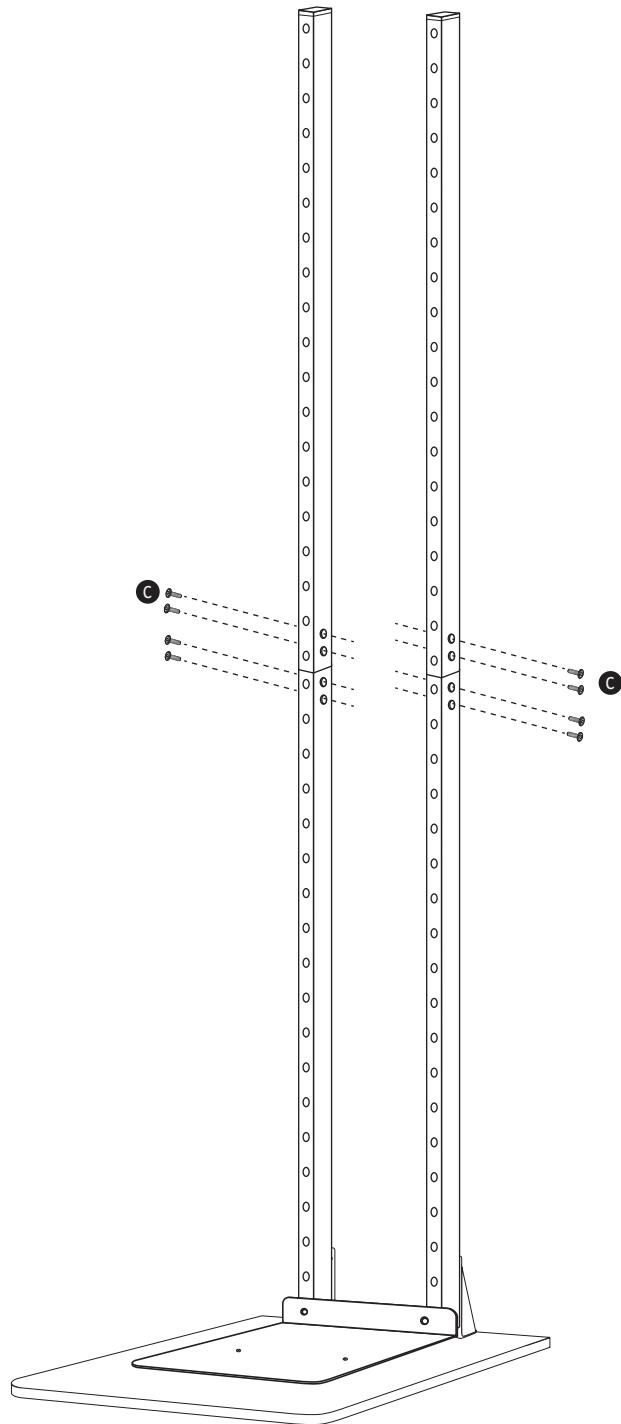
Step 2: Install connector plates

- Align the top connection posts with the upper ends of the vertical posts. Gently insert each connector into the posts until fully seated.
- Ensure the holes of both sections align properly for screw installation.
(It is recommended to perform this step with two people for stability.)



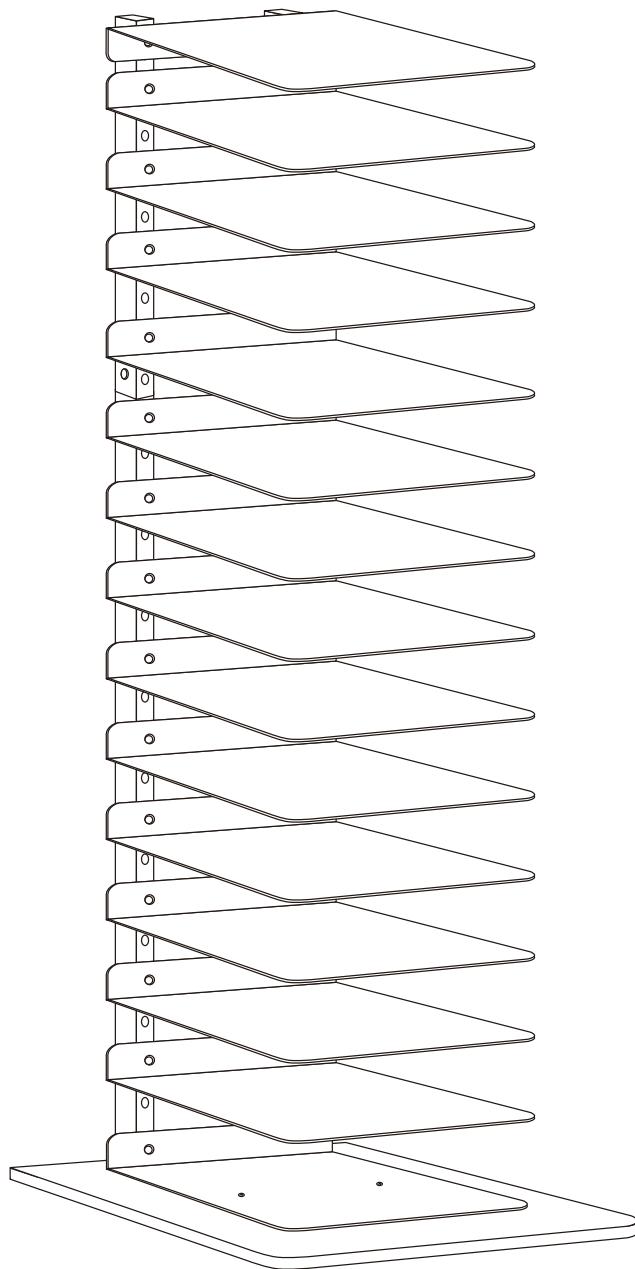
Step 3: Tighten the screws to secure

- Align screw holes of both posts to the connector plates and tighten screws.



Step 3: Tighten the screws to secure

- Mount additional trays on the upper post. Place game boxes to complete the setup.



If you have any questions, please contact us at
support@boxkinggaming.com.